

2024 GRAND VOYAGES  
& WORLD VOYAGE

*This is your moment.*



SEABOURN®





*That moment*  
when you realize the world is really yours.

Live your largest possible life in every moment, discovering the unexpected in legendary cities, less-traveled ports and vibrant cultures throughout the world on Seabourn Quest, Seabourn Odyssey or Seabourn Sojourn.

Make an ocean-front suite your home on one of our epic Grand Voyages or World Voyage and feel your mind and heart expand.

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# *That moment*

when it all seems right with the world

Seabourn's gracious staff provide a personalized style of service that makes you feel truly cared for. We never miss an opportunity to transform routine encounters into the sort of memorable occasion we call *Seabourn Moments*.







**WORLD'S BEST  
SMALL-SHIP  
CRUISE LINE**  
*Travel + Leisure*



**BEST SMALL-SHIP  
CRUISE LINE**  
*Condé Nast Traveler  
Readers' Choice Awards Guide*



**BEST CRUISE  
LINE UNDER  
1,000 BERTHS**  
*Travel Weekly  
Readers Choice*



**BEST LUXURY  
CRUISE LINE**  
*US News & World Report*



**GOLD  
LIST**  
*Condé Nast Traveler*



**BEST LUXURY  
CRUISE LINE**  
*Luxury Travel Advisor  
Awards of Excellence*



# THE WORLD'S FINEST LUXURY RESORT AT SEA

Ours are the youngest and most modern ships at sea, built to give you the intimate experience of a luxury yacht. The feeling is elegant and graceful, yet completely unpretentious, and in touch with the nature that surrounds you. Luxuriously appointed accommodations and shared spaces encourage comfortable interactions with your fellow travelers and team members, while offering you all the space you could wish for.



# YOUR OCEAN-FRONT SUITE, A GRACIOUS HOME AWAY FROM HOME

Your ocean-front suite is your personal floating sanctuary. Your luxurious bed is made with a custom mattress, fine linens and your choice of pillows. Your marble bath has a full tub, separate shower, double vanities, and skin and hair care products by Molton Brown, London. Your in-suite bar is fully stocked with your favorite beverages. Your entertainment system gives you hundreds of TV, movie and music options, and the PressReader® app delivers newspapers and magazines to your mobile device. Your personal Suite Host and Suite Attendant are constantly making sure you have everything you could need or want, so your absolute comfort is simply a given.





THE RESTAURANT

# INDULGE IN THE HEIGHT OF FINE DINING

Choosing between world-class dining experiences is part of your daily life aboard a Seabourn ship. Your menus are created by renowned chefs, prepared with the finest quality ingredients and authentic regional flavors. Exquisite sushi is masterfully prepared in your presence. Fine wines flow freely with lunch and dinner. With mostly open seating, you dine where, when and with as many others as you like, without planning in advance. You can even be served in your suite or on your veranda, with our compliments.



# THE SEABOURN ALL-INCLUSIVE DIFFERENCE



Complimentary  
premium spirits and  
fine wines available  
on board at all times

Spacious ships  
with a private  
club atmosphere



Intuitive, personalized  
service provided by  
staff passionate about  
exceeding guests  
expectations



All ocean-front suites,  
luxuriously appointed

World-class dining, further  
enhanced through a  
culinary partnership  
with Chef Thomas Keller



Complimentary  
Wi-Fi packages



AMAZON RIVER

## HIGHLIGHTS



47 unique  
destinations



Overnights in Fuerte  
Amador (Panama  
City), Manta (Quito),  
Callao (Lima), Rio de  
Janeiro, and Manaus



3 Equator  
Crossings

# 2024 GRAND AMERICAS, AMAZON & ANTARCTICA

Join us on Seabourn Quest as we transit the Panama Canal and sail round-trip Miami for 80 days with extended stays including 5 overnight stays in Fuerte Amador (Panama City), Manta (Quito), Callao (Lima), Rio de Janeiro, and Manaus. Explore Antarctica, South Georgia, and the mighty Amazon in-depth with optional, immersive *Ventures by Seabourn*® excursions guided by our world-class Expedition Team.



The Antarctic &  
The South Georgia  
Experiences



Traveling  
3 Continents



Transiting the  
Panama Canal



Cruising the  
Amazon



Scenic Cruising the  
Chilean Fjords



# 2024 GRAND AMERICAS, AMAZON & ANTARCTICA

SEABOURN QUEST | ROUND-TRIP MIAMI | 80 DAYS | JAN 4, 2024

Jan 4	<b>MIAMI, FLORIDA</b>	Feb 13-14	Cruising the Atlantic Ocean
Jan 5	Cruising the Atlantic Ocean	Feb 15	Port Stanley, Falkland Islands
Jan 6-7	Cruising the Caribbean Sea	Feb 16	New Island, Falkland Islands
Jan 8	Enter Panama Canal at Cristóbal Transit the Panama Canal Exit Panama Canal at Balboa Fuerte Amador (Panama City), Panama <sup>☾</sup>	Feb 17-18	Cruising the Atlantic Ocean
Jan 9	Fuerte Amador (Panama City), Panama	Feb 19	Montevideo, Uruguay
Jan 10	Cruising the North Pacific Ocean	Feb 20	<b>BUENOS AIRES, ARGENTINA</b>
Jan 11-12	Manta (Quito), Ecuador <sup>☾</sup>	Feb 21	Punta del Este, Uruguay
Jan 13	Puerto Bolívar (Machala), Ecuador	Feb 22-23	Cruising the Atlantic Ocean
Jan 14	Cruising the Pacific Ocean	Feb 24	Abraão, Ilha Grande, Brazil
Jan 15	Islas Guañape, Peru	Feb 25-26	<b>RIO DE JANEIRO, BRAZIL<sup>☾</sup></b>
Jan 16-17	Callao (Lima), Peru <sup>☾</sup>	Feb 27	Armação dos Búzios, Brazil
Jan 18	Islas Ballestas, Peru General San Martín (Pisco), Peru	Feb 28-29	Cruising the Atlantic Ocean
Jan 19	Cruising the Pacific Ocean	Mar 1	Recife, Brazil
Jan 20	Punta Islay, Peru Matarani (Arequipa), Peru	Mar 2	Natal, Brazil
Jan 21	Iquique, Chile	Mar 3-4	Cruising the Atlantic Ocean
Jan 22	Antofagasta, Chile	Mar 5	Crossing the Equator
Jan 23	Isla Pan de Azúcar, Chile	Mar 6	Cruising the Amazon River
Jan 24	Cruising the Pacific Ocean	Mar 7	Santarém, Brazil
Jan 25	<b>SAN ANTONIO (SANTIAGO), CHILE</b>	Mar 8	Cruising the Amazon River
Jan 26	Cruising the Pacific Ocean	Mar 9-10	Manaus, Brazil <sup>☾</sup>
Jan 27	Scenic cruising the Reloncaví Sound Puerto Montt, Chile	Mar 11	Boca dos Botos, Brazil Parintins, Brazil
Jan 28	Scenic cruising the Gulf of Corcovado Castro, Isla Chiloé, Chile	Mar 12	Alter do Chão, Brazil
Jan 29	Scenic cruising the Chilean Fjords	Mar 13	Guajara, Brazil
Jan 30	Scenic cruising the Sarmiento Channel and El Brujo Glacier	Mar 14	Cruising the Atlantic Ocean
Jan 31	Punta Arenas, Chile Scenic cruising the Strait of Magellan	Mar 15	Devil's Island, French Guiana
Feb 1-2	Cruising the Drake Passage	Mar 16	Cruising the Atlantic Ocean
Feb 3-7	<b>THE ANTARCTIC EXPERIENCE<sup>♣</sup></b>	Mar 17	Bridgetown, Barbados
Feb 8-9	Cruising the Scotia Sea	Mar 18	Fort-de-France, Martinique
Feb 10-12	<b>THE SOUTH GEORGIA EXPERIENCE<sup>♣</sup></b>	Mar 19	St. John's, Antigua
		Mar 20	Carambola Beach, St. Kitts <sup>≈</sup>
		Mar 21	San Juan, Puerto Rico
		Mar 22-23	Cruising the Atlantic Ocean
		Mar 24	<b>MIAMI, FLORIDA</b>

<sup>☾</sup>Overnight in port.

<sup>≈</sup>Caviar in the Surf<sup>®</sup> is weather and conditions permitting and is available in select destinations.

<sup>♣</sup>The exact itinerary content is subject to permissions, weather, ice conditions and time available. The daily program will be determined by the Expedition Team and is subject to site availability.



LIMA, PERU



## 2024 GRAND AMERICAS, AMAZON & ANTARCTICA SEGMENTS SEABOURN QUEST

DEPARTURE DATES	ITINERARY	DAYS
JAN 4, 2024	PANAMA CANAL & THE INCA COAST Miami to San Antonio (Santiago)	21
JAN 4, 2024	EPIC SOUTH AMERICA & ANTARCTICA Miami to Buenos Aires	47
JAN 25, 2024	ANTARCTICA & SOUTH AMERICAN QUEST San Antonio (Santiago) to Miami	59
FEB 20, 2024	BRAZILIAN BEACHES, THE AMAZON & CARIBBEAN Buenos Aires to Miami	33

FOR CURRENT FARES AND PORT TIMES, VISIT [SEABOURN.COM](https://www.seabourn.com)

# GRAND AMERICAS, AMAZON & ANTARCTICA

## FEATURED PORTS

### TRANSITING THE PANAMA CANAL

Daylight crossings gives you an uncommon glimpse of the Panama Canal. The impressive mechanics float the ship through locks at multiple elevations, leisurely moving from one end of the Canal to the other. Glide from dynamic port cities into remote countryside and farmlands before exiting to another modern cityscape, seeing yesterday and today in rare fashion.

### FUERTE AMADOR (PANAMA CITY), PANAMA

Where the Panama Canal joins the Pacific sits the capital city of Fuerte Amador. More commonly known as Panama City, this overnight port offers insight into the Canal's history, the city's time as a Spanish fort and its present-day role as a major shipping destination and global center of research, business, and entertainment.

### MANTA (QUITO), ECUADOR

Manta's extensive port is a world center for tuna and other fishing, as well as banana agriculture, and its beaches attract surfers and windsurfers worldwide. From here, you can visit the national capital of Quito, a pleasant Spanish colonial UNESCO World Heritage Site located right on the Equator, scenically situated among Andean peaks at over 9,500 feet (2,896 meters).

### ISLAS GUAÑAPE, PERU

A cluster of four tiny islands off the coast of Peru are uninhabited by people, but are teeming with wildlife – particularly seabirds such as Humboldt penguins, blue-footed boobies, terns, and southern sea lions who frequent these protected lands and waters.

### CALLAO (LIMA), PERU

Visit Lima, the "City of Kings" and a UNESCO World Heritage Site, prized for its grand palaces and churches, broad plazas, and unique style of art that blends classical forms with native traditions.







PUERTO MONTT, CHILE



### GENERAL SAN MARTÍN (PISCO), PERU

Pisco dates from 1640, its Plaza de Armas is a Spanish colonial treasure. Another treasure are the Ballestas Islands, an offshore cluster of rocky outcroppings teeming with seabirds, penguins, sea lions, dolphins, and other wildlife.

### SAN ANTONIO (SANTIAGO), CHILE

This large, modern port serves Chile's capital, Santiago, a city with Spanish colonial charm and a vivacious spirit. Encircled by the Andes and the Coastal Range, Santiago is centered around the Plaza de Armas, with several of the city's landmarks: the 18th-century Metropolitan Cathedral the Palacio de la Real Audiencia from 1808, the City Hall, and the National Museum of History.

### PUERTO MONTT, CHILE

Captivating volcanic peaks, Chilean fjords, a vibrant fish market and harbor, and a bustling town-like atmosphere are all part of the colorful experience. Explore white-water rafting, fly-fishing and hiking, or meander through craft stalls of handmade goods as you discover this multifaceted Pacific port.

### ISLA PAN DE AZÚCAR, CHILE

"Sugar Loaf Island" is a nature sanctuary where breeding colonies of sea lions, sea otters, pelicans and other flora and fauna live peacefully among the rocky shores and arid climate influenced by the nearby Atacama Desert. Floating offshore, you'll be in a prime spot to see them all.

### PUNTA ARENAS, CHILE

Punta Arenas is the most important port and commercial center for the immense Patagonian agricultural area of Chile. The economy revolves around the sheep raised on the expansive pampas. Located on the Strait of Magellan separating the mainland from the island of Tierra del Fuego, the city proclaims itself the southernmost city in the world.

## THE ANTARCTIC EXPERIENCE

You will never forget your first sighting of Antarctica and its islands. For the next five days, your Captain and Expedition Leader plan your itinerary, complimentary Zodiac® landings, scenic cruising and exploration operations to offer you the widest variety of experiences possible based on conditions and wildlife reports. Visits to breeding colonies of different penguin species; sightings of crabeater, Weddell and leopard seals basking on ice or swimming; and watching various species of whales are just some of the wildlife highlights you can experience in this coveted region.

## THE SOUTH GEORGIA EXPERIENCE

Largely untouched and blessed with a sub-Antarctic climate and nutrient-rich seas, South Georgia is strikingly green with vegetation and teeming with wildlife, including massive populations of king and other penguin species, fur seals, elephant seals, albatrosses, giant petrels and other seabirds. Whales, orcas and dolphins abound offshore in the most diverse marine ecosystem on earth. Your Captain and Expedition Leader plan your days in South Georgia to offer you a variety of amazing experiences, based on conditions and wildlife reports. Your Expedition Team members accompany you on landings at the various sites in complimentary Zodiacs® and excursions.

## NEW ISLAND, FALKLAND ISLANDS

Windswept New Island, one of the world's most remote inhabited islands, lies on the western fringe of the Falklands Archipelago. A place of colorful landscapes, New Island supports some of the largest concentrations and diversity of wildlife in the Falklands, with over forty species of nesting birds. Four species of penguins, including 13,000 gentoo and 26,000 southern rockhopper penguins call the island home. Embracing winds and seas below, 60,000 black-browed albatross soar along the cliffs. Complimentary Zodiac® and optional kayak excursions enhance your experience.





SOUTH GEORGIA



RIO DE JANEIRO, BRAZIL



### MONTEVIDEO, URUGUAY

Tucked in between Brazil and Argentina, Uruguay is South America's smallest country. Montevideo has been referred to as "The Switzerland of South America," for its same secretive bank system guaranteed by law. Uruguay is principally middle class and boasts the most highly educated citizens on the continent.

### BUENOS AIRES, ARGENTINA

Fashionable Porteños live in style, preferring good food, fine wines, and well-cut clothing. Lively and sophisticated, their city is Latin America's most European. Stroll the park-like Recoleta Cemetery to Evita Perón's flower-strewn tomb.

### RIO DE JANEIRO, BRAZIL

With its iconic crescent-shaped Guanabara Bay and Corcovado mountain topped by the statue of Christ the Redeemer, it is easy to see why Rio is beloved by all who see it. Alive with Carnival energy year-round, the city is also rich in nature and history that have earned it the distinction of being a UNESCO World Heritage Site.

## THE AMAZON

The greatest river on earth flows through the world's largest rain forest. Survey a thousand miles of its banks, with an overnight in Manaus, visiting the important cities of Santarém, Guajara, Alter do Chão and remote village outposts where colorful celebrations and timeless traditions endure.

## ST. JOHN'S, ANTIGUA

Antigua is blessed with shining white beaches, and top-end resort hotels that give rise to golf courses and other amenities counted among the best in the Caribbean. Take a drive to the commanding fortress on Shirley Heights.

## CARAMBOLA BEACH, ST. KITTS<sup>≈</sup>

Prized as one of the island's most exclusive stretches of beachfront, Carambola is the perfect location for our signature *Caviar in the Surf*<sup>®</sup> beach barbecue experience.

<sup>≈</sup>*Caviar in the Surf*<sup>®</sup> is weather and conditions permitting.







KAYAKING IN ANTARCTICA

# GRAND AMERICAS, AMAZON & ANTARCTICA VENTURES BY SEABOURN®:

Discover the richness of the New World in ways only Ventures by Seabourn® makes possible on these optional small-group Zodiac® and kayak excursions along the Amazon. Your Expedition Team will share additional cultural insights and expertise of each destinations' wildlife, flora and fauna to further enhance your experience.

Ventures by Seabourn® Ports and Destinations: Islas Guañape ■ Islas Ballestas ■ Iquique ■ Punta Islay ■ Isla Pan de Azucar ■ Antarctic Experience ■ South Georgia Experience ■ Port Stanley ■ New Island ■ Abraao ■ Rio de Janeiro ■ Armação dos Búzios ■ Santarém ■ Manaus ■ Boca dos Botos ■ Parintins ■ Guajara ■ Devil's Island

## EXPEDITION TEAM

Guiding you on your way, your world-class Expedition Team includes marine biologists, ornithologists, kayak guides, and biologists who are experts at sharing the nuances of unique environments and ways of life.



VENTURES  
— BY SEABOURN® —



# 2024 FULL GRAND AMERICAS, AMAZON & ANTARCTICA VOYAGE AMENITIES

## ALL FULL GRAND VOYAGE GUESTS RECEIVE:

- Gala Bon Voyage dinner & overnight hotel stay prior to departure in Miami
- Exclusive Grand Voyage event
- Special Grand Voyage pillow gifts

## BOOK BY MAY 31, 2023 TO RECEIVE:

- Round-trip Business Class Air
- Private car transfers door-to-door between home and airport
- Personal Valet® luggage shipping service between home and ship
- Ocean View & Veranda Suites: \$2,000 Shipboard Credit per Suite (\$1,000 Shipboard Credit per person)
- Penthouse & Premium Suites: \$3,000 Shipboard Credit per Suite (\$1,500 Shipboard Credit per person)
- Unlimited laundry, dry cleaning and pressing on board
- 50% Reduced Deposit •
- 3% Early Bonus Savings (pay-in-full discount)

## EXCLUSIVELY FOR REPEAT WORLD VOYAGE GUESTS:

- 5% Repeat World Cruise Guest Discount

# GRAND VOYAGE SEGMENT AMENITIES

## BOOK BY MAY 31, 2023 TO RECEIVE:

- 50% Reduced Deposit •
- 3% Early Bonus Savings (pay-in-full discount)
- **21-29 days:** Ocean View & Veranda Suites: \$500 Shipboard Credit per Suite (\$250 Shipboard Credit per person)
- **21-29 days:** Penthouse & Premium Suites: \$750 Shipboard Credit per Suite (\$375 Shipboard Credit per person)
- **30-49 days:** Ocean View & Veranda Suites: \$1,000 Shipboard Credit per Suite (\$500 Shipboard Credit per person)
- **30-49 days:** Penthouse & Premium Suites: \$1,500 Shipboard Credit per Suite (\$750 Shipboard Credit per person)
- **50+ days:** Ocean View & Veranda Suites: \$1,500 Shipboard Credit per Suite (\$750 Shipboard Credit per person)
- **50+ days:** Penthouse & Premium Suites: \$2,000 Shipboard Credit per Suite (\$1,000 Shipboard Credit per person)

•For USD, CAD and AUD markets.

Visit [Seabourn.com](https://Seabourn.com) for full amenities details and Terms and Conditions.





KOMODO ISLAND, INDONESIA

## HIGHLIGHTS



44 unique  
destinations



1 Equator Crossing



Great Barrier  
Reef crossing

# 2024 GRAND AUSTRALIA, ASIA & ALASKA

Join us on Seabourn Odyssey sailing from Sydney to Vancouver for an amazing 80 days.

Explore iconic cities and hidden gems throughout Australia, Indonesia, Southeast Asia and Japan with many extended stays including overnights in Manila, Ho Chi Minh City, Halong Bay, Hong Kong, Beijing, and Seoul.

Cross the Bering Sea to Alaska and enjoy Glacier Bay scenic cruising and visits to Dutch Harbor, Kodiak Island, Sitka and more as you make your way down the coast to Vancouver.



Overnights in Manila, Ho Chi Minh City, Halong Bay, Hong Kong, Tianjin (Beijing), Incheon (Seoul)



1 International Date Line Crossing



4 Seabourn Journey Options



Traveling 3 Continents



HALONG BAY, VIETNAM

# 2024 GRAND AUSTRALIA, ASIA & ALASKA

SEABOURN ODYSSEY | SYDNEY TO VANCOUVER | 80 DAYS | FEB 21, 2024

Feb 21	<b>SYDNEY, AUSTRALIA</b>	Apr 2	Ishigaki, Ishigaki Island, Japan
Feb 22	Cruising the Tasman Sea	Apr 3	Miyakojima (Hirara), Miyako Island, Japan
Feb 23	Brisbane, Australia	Apr 4	Naha, Okinawa, Japan
Feb 24	Moreton Island, Australia	Apr 5	Cruising the East China Sea
Feb 25	Cruising the Coral Sea	Apr 6-7	Cruising the Yellow Sea
Feb 26	Airlie Beach, Australia	Apr 8-9	Tianjin (Beijing), China <sup>☾</sup>
Feb 27	Townsville, Australia	Apr 10	Cruising the Yellow Sea
Feb 28	Cairns, Australia	Apr 11-12	<b>INCHEON (SEOUL), SOUTH KOREA<sup>☾</sup></b>
Feb 29	Cruising the Coral Sea	Apr 13	Jeju (Cheju) City, South Korea
Mar 1-2	Cruising the Arafura Sea	Apr 14	Busan (Pusan), South Korea
Mar 3	Cruising the Timor Sea	Apr 15	Nagasaki, Japan
Mar 4	Dili, East Timor	Apr 16	Fukuoka (Hakata), Japan
Mar 5	Cruising the Savu Sea	Apr 17	Hiroshima, Japan
Mar 6	Slawi Bay, Komodo Island, Indonesia	Apr 18	<b>KOBE, JAPAN</b>
Mar 7	Cruising the Bali Sea	Apr 19	Cruising the Pacific Ocean
Mar 8	Lembar, Lombok, Indonesia	Apr 20	Ishinomaki, Japan
Mar 9	Benoa (Denpasar), Bali, Indonesia	Apr 21	Cruising the Pacific Ocean
Mar 10-11	Cruising the Java Sea	Apr 22	Hakodate, Japan
Mar 12	Cruising the Makassar Strait	Apr 23	Kushiro, Japan
Mar 13	Cruising the Sulu Sea	Apr 24-25	Cruising the Sea of Okhotsk
Mar 14	Puerto Princesa, Philippines	Apr 26	Cruising the Bering Sea
Mar 15	Coron, Philippines	Apr 26	Cross the International Date Line
Mar 16-17	Manila, Philippines <sup>☾</sup>	Apr 27-28	Cruising the Bering Sea
Mar 18-19	Cruising the South China Sea	Apr 29	Dutch Harbor, Unalaska, Alaska
Mar 20-21	Ho Chi Minh City, Vietnam <sup>☾</sup>	Apr 30	Cruising the Pacific Ocean
Mar 22	Cruising the South China Sea	May 1	Kodiak, Kodiak Island, Alaska
Mar 23	Da Nang (Hue), Vietnam	May 2	Homer, Alaska
Mar 24-25	Halong Bay, Vietnam <sup>☾</sup>	May 3	Cruising the Gulf of Alaska
Mar 26	Cruising the South China Sea	May 4	Scenic cruising Glacier Bay
Mar 27-28	<b>HONG KONG, CHINA<sup>☾</sup></b>	May 5	Sitka, Alaska
Mar 29	Cruising the South China Sea	May 6	Cruising the Pacific Ocean
Mar 30	Kaohsiung, Taiwan	May 7	Ketchikan, Alaska
Mar 31	Magong (Makung), Penghu Islands, Taiwan	May 8	Scenic cruising the Inside Passage
Apr 1	Keelung (Taipei), Taiwan	May 9	Cruising the Pacific Ocean
		May 10	<b>VANCOUVER, BRITISH COLUMBIA</b>

<sup>☾</sup> Overnight in port.

Seabourn Cruise Line is an authorized concessioner of the National Park Service.



BENOA (DENPASAR), BALI, INDONESIA



## 2024 GRAND AUSTRALIA, ASIA & ALASKA SEGMENTS SEABOURN ODYSSEY

DEPARTURE DATES	ITINERARY	DAYS
FEB 21, 2024	GEMS OF THE CORAL & CHINA SEAS Sydney to Kobe	57
FEB 21, 2024	QUEENSLAND GEMS & MALAY ARCHIPELAGO Sydney to Hong Kong	36
MAR 28, 2024	JEWELS OF THE CHINA SEA & KUROSHIO ROUTE Hong Kong to Vancouver	44
APRIL 18, 2024	SAILING THE KUROSHIO CURRENT Kobe to Vancouver	23

FOR CURRENT FARES AND PORT TIMES, VISIT [SEABOURN.COM](https://www.seabourn.com)

# GRAND AUSTRALIA, ASIA & ALASKA

## FEATURED PORTS

### SYDNEY, AUSTRALIA

Beyond the iconic Opera House, Sydney is a fascinating mix of colonial charm and modern-day adventure. Don't miss snorkeling Gordon's Bay, climbing Harbour Bridge, the Taronga Zoo, and aboriginal art at The National Park.

### BRISBANE, AUSTRALIA

A big-city business, arts and culinary scene is balanced by a small-town spirit and love of water and the beaches – so much so, there is a river ferry that runs the whole city, and even a beach in the middle of downtown.

### CAIRNS, AUSTRALIA

A sophisticated city flanked by primeval forests and broad golden beaches, Cairns is the gateway to the natural splendors of the Great Barrier Reef, the Kuranda Scenic Railway, and the Daintree Rain Forest, a UNESCO World Heritage Site.

### KOMODO ISLAND, INDONESIA

Monitor lizards known as "Komodo Dragons" they are protected here, and flourish as they have in the region for millions of years. Optional Seabourn shore excursion or *Ventures by Seabourn*® access only; wheelchair access limited. If not participating in one of these options, no port access will be available.

### BENOA (DENPASAR), BALI, INDONESIA

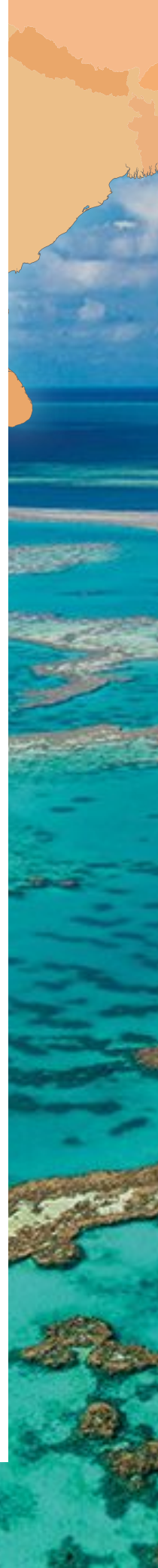
Located on the southeastern coast of Bali, Benoa is still considered a fishing village. The calm waters and the beautiful white sand beaches have made it the prime water sport area of Bali.

### PUERTO PRINCESA, PHILIPPINES

Puerto Princesa occupies the mid-section of Palawan island in the southern Philippines. It is a center for eco-tourism in the archipelago, with notable coral reefs offshore including one, Tubbataha Reef, designated as a UNESCO World Heritage Site.

### MANILA, PHILIPPINES

The port of Manila is the largest and most important in the archipelago. The city of Manila proper, which boasts the densest population in the world, houses over 12 million people.





GREAT BARRIER REEF, AUSTRALIA



BEIJING, CHINA



## HO CHI MINH CITY, VIETNAM

Ho Chi Minh City covers an area of more than 800 square miles. Its land is overwhelmingly rural, dotted with villages and clusters of houses set amidst rice paddies.

### **Optional Seabourn Journeys:**

- A Night in Mekong Delta, Mid-Voyage Journey, Overnight
- Angkor Wat, Mid-Voyage Journey, 2 Nights

## DA NANG (HUE), VIETNAM

Da Nang, known as Tourane by the French, succeeded Hoi An as the most important port in central Vietnam during the 19th century. Among its area sites of interest to visitors are the Marble Mountains, China Beach of Hoi An and the imperial city of Hue.

## HALONG BAY, VIETNAM

Scattered among picturesque karstic islands, communities of fishing families live on sampans, periodically going into towns such as Haiphong to sell their catch and buy supplies.

### **Optional Seabourn Journey:**

- Hanoi, Mid-Voyage Journey, Overnight

## HONG KONG, CHINA

One of the most exotic and exciting cities in the world, Hong Kong is loved by both tourists and its citizens for its scenic beauty, fabulous shopping and memorable dining.

## MAGONG (MAKUNG), PENGHU ISLANDS, TAIWAN

Magong is the largest of the 90 islands and islets that make up the Penghu archipelago in the Taiwan Strait. Recently, the islands were designated a National Scenic Area and Penghu's historic attractions are becoming better known.

## KEELUNG (TAIPEI), TAIWAN

Keelung is the second largest port in Taiwan. However, the main reason for traveling here is to visit the contemporary metropolis of Taipei.

## MIYAKOJIMA (HIRARA), MIYAKO ISLAND, JAPAN

Miyako Island is said to be Japan's most beautiful. Yonaha Maehama Beach is for swimmers, while Yoshino has coral reefs and the white-sand Sunayama has rock formations.

## TIANJIN (BEIJING), CHINA

Tianjin is the largest and most important seaport in Northern China and the main marine gateway to the capital of the People's Republic at Beijing. The actual municipality of Tianjin is a short way inland.

### **Optional Seabourn Journey:**

- Best of Beijing, Mid-Voyage Journey, Overnight

## BUSAN (PUSAN), SOUTH KOREA

Busan is a mosaic of stunning beaches, international shopping, nightly light shows, and views from Busan Tower which thrill and excite, while the UN Memorial Cemetery and 40-Step sculptures honor the country's years at war.

## FUKUOKA (HAKATA), JAPAN

Hakata attractions for visitors include a park surrounding the ruins of the samurai Fukuoka Castle. The Genko Historical Museum holds displays of Japanese and Mongol armor from the period of the Mongol invasions.

## HIROSHIMA, JAPAN

The city was established in the 16th century and although it was an important city throughout the imperial period, its reputation was burned into history when it became the first civilian target of an atomic bombing. Relics of its past such as the impressive Hiroshima Castle were rebuilt, and the city undertook the construction of a Memorial Peace Park, which today attracts visitors from around the world.

## DUTCH HARBOR, UNALASKA, ALASKA

Dutch Harbor is a well-protected natural harbor on Amaknak Island in the Fox Islands group, located about halfway along the volcanic arc of the Aleutian Islands in the Bering Sea. Being ice-free, it is a vital port for the Bering Sea fishing industry.

## KODIAK, KODIAK ISLAND, ALASKA

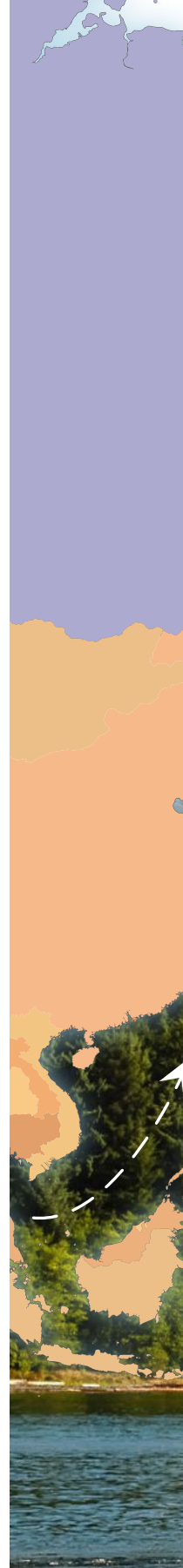
Alaska's largest island and the second largest in the US. Fishing is a popular draw for visitors, but they also are attracted by opportunities to view and photograph local birds and wildlife, including the island's massive brown bears.

## SITKA, ALASKA

This is the place where the purchase of Alaska from Russia was completed. The copper-domed St. Michael's Cathedral bespeaks Sitka's Russian heritage. The New Archangel Dancers keep colorful traditions alive.

## KETCHIKAN, ALASKA

Ketchikan is the salmon capital of the world. The largest collection of traditional Native American totem poles in the world is at Totem Bight State Park, Potlatch Park, Saxman Native Village and the Totem Heritage Center.







# 2024 FULL GRAND AUSTRALIA, ASIA & ALASKA VOYAGE AMENITIES

## ALL FULL GRAND VOYAGE GUESTS RECEIVE:

- Gala Bon Voyage dinner & overnight hotel stay prior to departure in Sydney
- Exclusive Grand Voyage event
- Special Grand Voyage pillow gifts

## BOOK BY MAY 31, 2023 TO RECEIVE:

- Round-trip Business Class Air
- Private car transfers door-to-door between home and airport
- Personal Valet® luggage shipping service between home and ship
- Ocean View & Veranda Suites: \$2,000 Shipboard Credit per Suite (\$1,000 Shipboard Credit per person)
- Penthouse & Premium Suites: \$3,000 Shipboard Credit per Suite (\$1,500 Shipboard Credit per person)
- Visa Package•
- Unlimited laundry, dry cleaning and pressing on board
- 50% Reduced Deposit^
- 3% Early Bonus Savings (pay-in-full discount)

## EXCLUSIVELY FOR REPEAT WORLD VOYAGE GUESTS:

- 5% Repeat World Cruise Guest Discount

# GRAND VOYAGE SEGMENT AMENITIES

## BOOK BY MAY 31, 2023 TO RECEIVE:

- 50% Reduced Deposit^
- 3% Early Bonus Savings (pay-in-full discount)
- **21-29 days:** Ocean View & Veranda Suites: \$500 Shipboard Credit per Suite (\$250 Shipboard Credit per person)
- **21-29 days:** Penthouse & Premium Suites: \$750 Shipboard Credit per Suite (\$375 Shipboard Credit per person)
- **30-49 days:** Ocean View & Veranda Suites: \$1,000 Shipboard Credit per Suite (\$500 Shipboard Credit per person)
- **30-49 days:** Penthouse & Premium Suites: \$1,500 Shipboard Credit per Suite (\$750 Shipboard Credit per person)
- **50+ days:** Ocean View & Veranda Suites: \$1,500 Shipboard Credit per Suite (\$750 Shipboard Credit per person)
- **50+ days:** Penthouse & Premium Suites: \$2,000 Shipboard Credit per Suite (\$1,000 Shipboard Credit per person)



SINGAPORE

## HIGHLIGHTS



33- to 145-day  
options



72 unique  
destinations

# 2024 WORLD CRUISE: EXTRAORDINARY HORIZONS

Journey to five continents from Los Angeles to Athens on board Seabourn Sojourn. Explore 72 fascinating ports in 28 countries. Enjoy more time ashore with 19 overnight stays in fascinating cities including Cairns, Manila, Busan, Shanghai, Colombo, the Maldives, Safaga, and more.



Marina Day  
with complimentary  
watersports



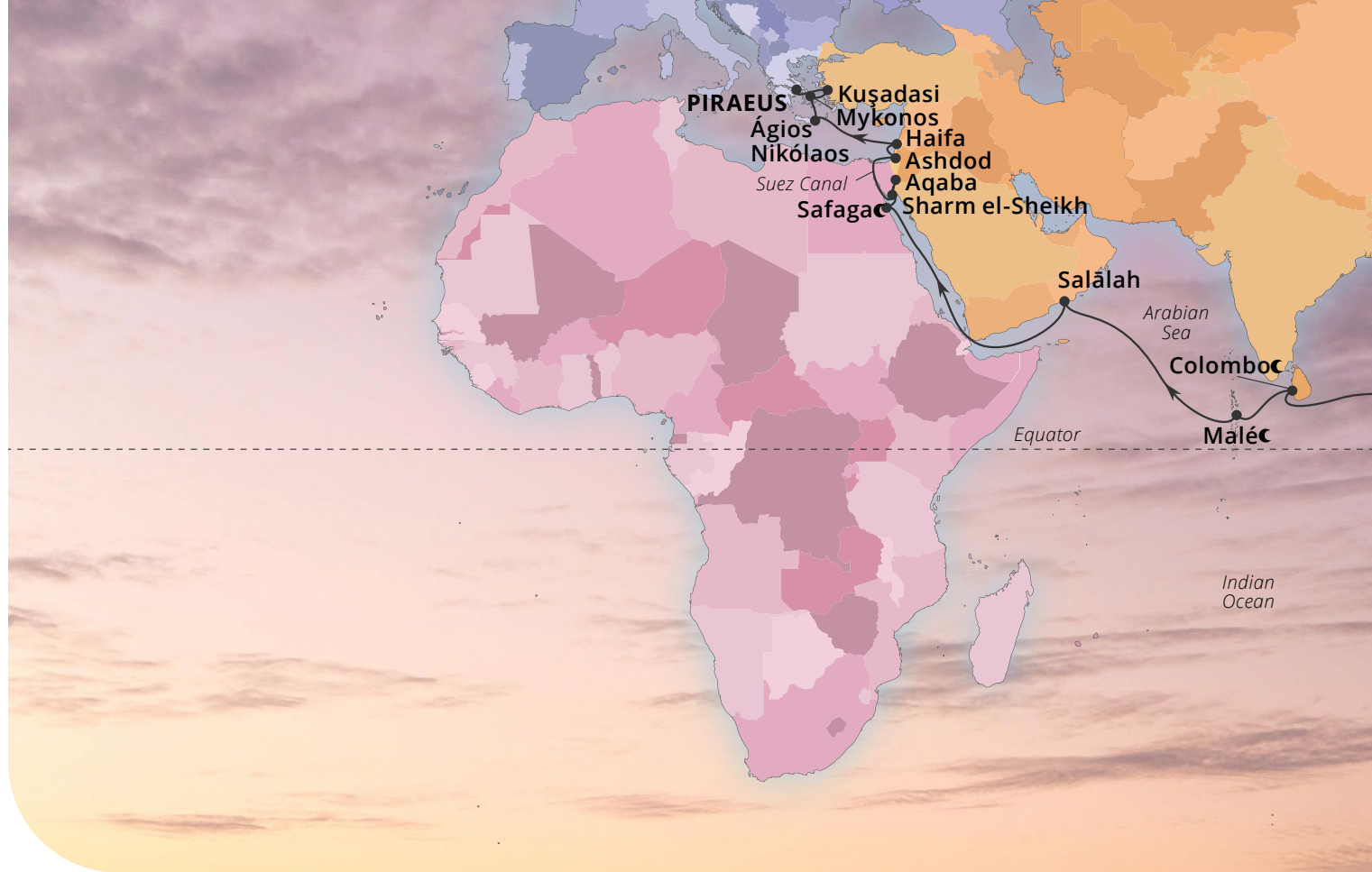
Caviar  
in the Surf®  
in Ko Kood



1 Seabourn  
Journey



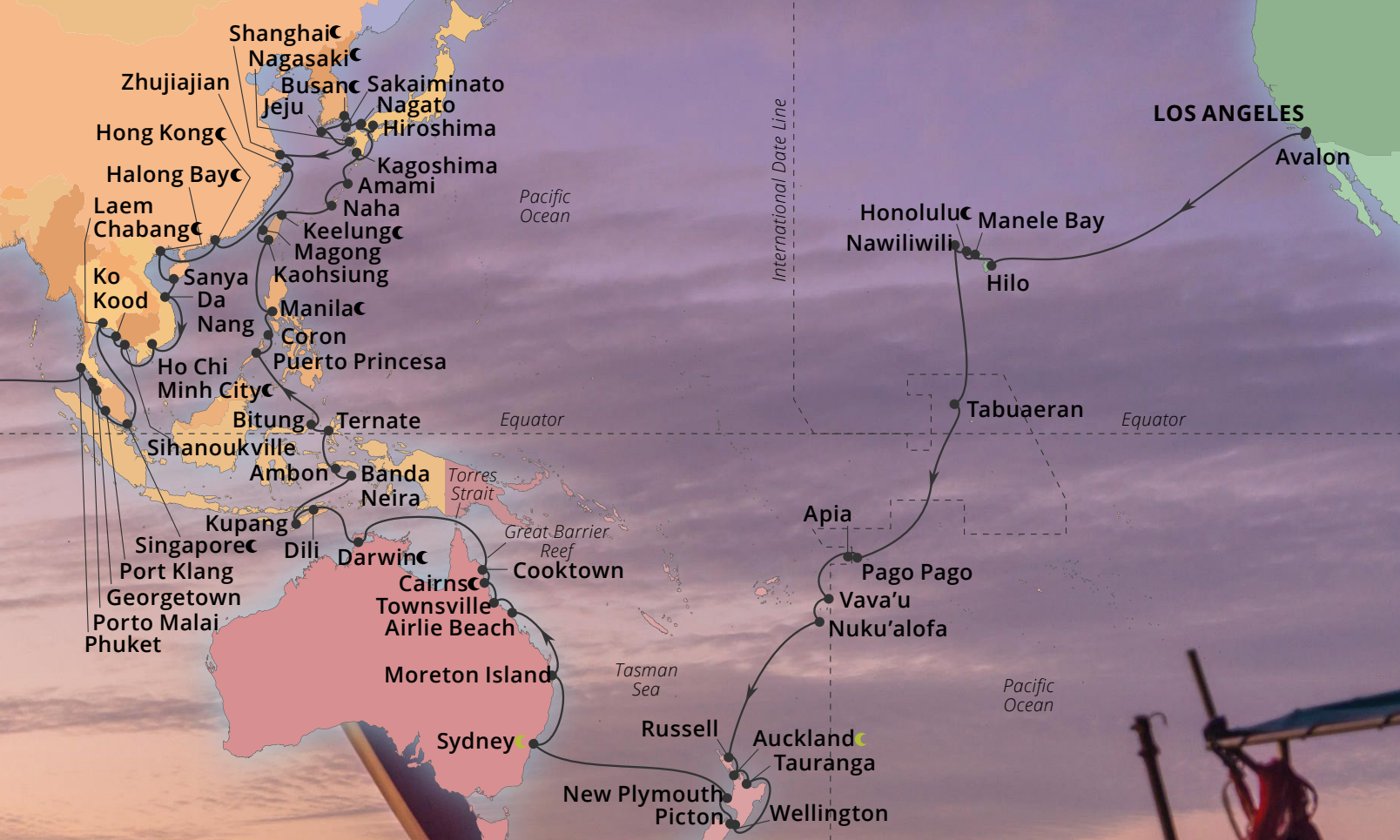
Overnights  
in 19 ports  
of call



# 2024 WORLD VOYAGE: EXTRAORDINARY HORIZONS

SEABOURN SOJOURN | LOS ANGELES TO PIRAEUS (ATHENS) | 145 DAYS | JAN 11, 2024

Jan 11	<b>LOS ANGELES, CALIFORNIA</b>	Feb 4	Nuku'alofa, Tongatapu, Tonga	Feb 29	Cruising the Great Barrier Reef
Jan 12	Avalon, California	Feb 5-7	Cruising the Pacific Ocean	Mar 1	Cruising the Torres Strait
Jan 13-17	Cruising the Pacific Ocean	Feb 8	Russell (Bay of Islands), New Zealand	Mar 2	Cruising the Arafura Sea
Jan 18	Hilo, Hawaii	Feb 9-10	Auckland, New Zealand	Mar 3-4	Darwin, Australia
Jan 19	Manele Bay, Lanai, Hawaii	Feb 11	Tauranga (Rotorua), New Zealand	Mar 5	Cruising the Timor Sea
Jan 20-21	Honolulu, Hawaii	Feb 12	Cruising the Pacific Ocean	Mar 6	Dili, East Timor
Jan 22	Nawiliwili, Kauai, Hawaii	Feb 13	Wellington, New Zealand	Mar 7	Kupang, West Timor, Indonesia
Jan 23-24	Cruising the Pacific Ocean	Feb 14	Picton, New Zealand	Mar 8	Cruising the Banda Sea
Jan 25	Cross the International Date Line	Feb 15	New Plymouth, New Zealand	Mar 9	Banda Naira, Indonesia
Jan 27	Tabuaeran (Fanning Island), Kiribati	Feb 16-18	Cruising the Tasman Sea	Mar 10	Ambon, Indonesia
Jan 28	Cruising the Pacific Ocean Cross the International Date Line	Feb 19-20	Sydney, Australia	Mar 11	Cruising the Molucca Sea
Jan 29	Cruising the Pacific Ocean	Feb 21	Cruising the Tasman Sea	Mar 12	Ternate, Indonesia
Jan 30	Pago Pago, Tutuila, American Samoa Cross the International Date Line	Feb 22	Moreton Island, Australia	Mar 13	Bitung, Sulawesi, Indonesia
Feb 1	Apia, Upolo, Samoa	Feb 23	Cruising the Coral Sea	Mar 14	Cruising the Celebes Sea
Feb 2	Cruising the Pacific Ocean	Feb 24	Airlie Beach, Australia	Mar 15	Cruising the Sulu Sea
Feb 3	Vava'u, Tonga	Feb 25	Townsville, Australia	Mar 16	Puerto Princesa, Philippines
		Feb 26-27	Cairns, Australia	Mar 17	Coron, Philippines
		Feb 28	Cooktown, Australia	Mar 18-19	Manila, Philippines
				Mar 20	Cruising the South China Sea

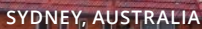


Mar 21	Kaohsiung, Taiwan
Mar 22	Magong (Makung), Penghu Islands, Taiwan
Mar 23-24	Keelung (Taipei), Taiwan
Mar 25	Cruising the East China Sea
Mar 26	Naha, Okinawa, Japan
Mar 27	Amami (Naze), Amami Ōshima, Japan
Mar 28	Kagoshima, Japan
Mar 29	Cruising the Pacific Ocean
Mar 30	Hiroshima, Japan
Mar 31	Nagato, Japan
Apr 1	Sakaiminato, Japan
Apr 2-3	Busan (Pusan), South Korea
Apr 4	Jeju City (Cheju), South Korea
Apr 5-6	Nagasaki, Japan
Apr 7	Cruising the East China Sea
Apr 8-10	Shanghai, China (overnight 2 nights) Cruising the Yangtze Estuary
Apr 11	Zhujiajian (Putuoshan), China
Apr 12	Cruising the East China Sea
Apr 13	Cruising the Taiwan Strait

Apr 14-15	Hong Kong, China
Apr 16	Cruising the Gulf of Tonkin
Apr 17-18	Halong Bay, Vietnam
Apr 19	Sanya, Hainan, China
Apr 20	Da Nang (Hue), Vietnam
Apr 21	Cruising the South China Sea
Apr 22-23	Ho Chi Minh City, Vietnam
Apr 24	Cruising the South China Sea
Apr 25	Sihanoukville, Cambodia
Apr 26	Ko Kood, Thailand
Apr 27-28	Laem Chabang (Bangkok), Thailand
Apr 29	Cruising the Gulf of Thailand
Apr 30	Cruising the South China Sea
May 1-2	Singapore
May 3	Port Klang (Kuala Lumpur), Malaysia
May 4	Georgetown, Penang, Malaysia
May 5	Porto Malai, Langkawi, Malaysia
May 6	Phuket, Thailand
May 7	Cruising the Andaman Sea
May 8-9	Cruising the Indian Ocean
May 10-11	Colombo, Sri Lanka

May 12	Cruising the Indian Ocean
May 13-14	Malé, Maldives
May 15	Cruising the Indian Ocean
May 16-17	Cruising the Arabian Sea
May 18	Salālah, Oman
May 19	Cruising the Gulf of Aden
May 20-22	Cruising the Red Sea
May 23-24	Safaga (Luxor), Egypt
May 25	Sharm el-Sheikh, Egypt
May 26	Aqaba (Petra), Jordan
May 27	At Sea
May 28	Enter Suez Canal at Suez Transit the Suez Canal Exit Suez Canal at Port Said
May 29	Ashdod (Jerusalem), Israel
May 30	Haifa (Tel Aviv), Israel
May 31	Cruising the Mediterranean Sea
Jun 1	Agíos Nikólaos, Crete, Greece
Jun 2	Mykonos, Greece
Jun 3	Kuşadasi (Ephesus), Turkey
Jun 4	Cruising the Aegean Sea
Jun 5	<b>PIRAEUS (ATHENS), GREECE</b>

☛ Overnight in port. ⚡ Marina Days and Caviar in the Surf® are weather and conditions permitting and are available in select destinations.





## 2024 WORLD VOYAGE SEGMENTS

### SEABOURN SOJOURN

DEPARTURE DATES	ITINERARY	DAYS
JAN 11, 2024	TREASURES OF THE PACIFIC REALM Los Angeles to Keelung (Taipei)	72
JAN 11, 2024	PEARLS OF THE SOUTH PACIFIC Los Angeles to Sydney	39
FEB 20, 2024	AUSTRALIA & ASIAN SPLENDORS Sydney to Singapore	72
FEB 20, 2024	QUEENSLAND COAST & TROPICAL TREASURES Sydney to Keelung (Taipei)	33
MAR 24, 2024	ROUTE OF ANCIENT EMPIRES Keelung (Taipei) to Piraeus (Athens)	73
MAR 24, 2024	IMPERIAL ASIA & THE SOUTH CHINA SEA Keelung (Taipei) to Singapore	39
APR 10, 2024	SOJOURN OF THE ANCIENT EMPIRES Shanghai to Piraeus (Athens)	56
MAY 2, 2024	EMPIRES OF THE SUN Singapore to Piraeus (Athens)	34

FOR CURRENT FARES AND PORT TIMES, VISIT [SEABOURN.COM](https://www.seabourn.com)

# 2024 WORLD VOYAGE

## FEATURED PORTS

### HILO, HAWAII

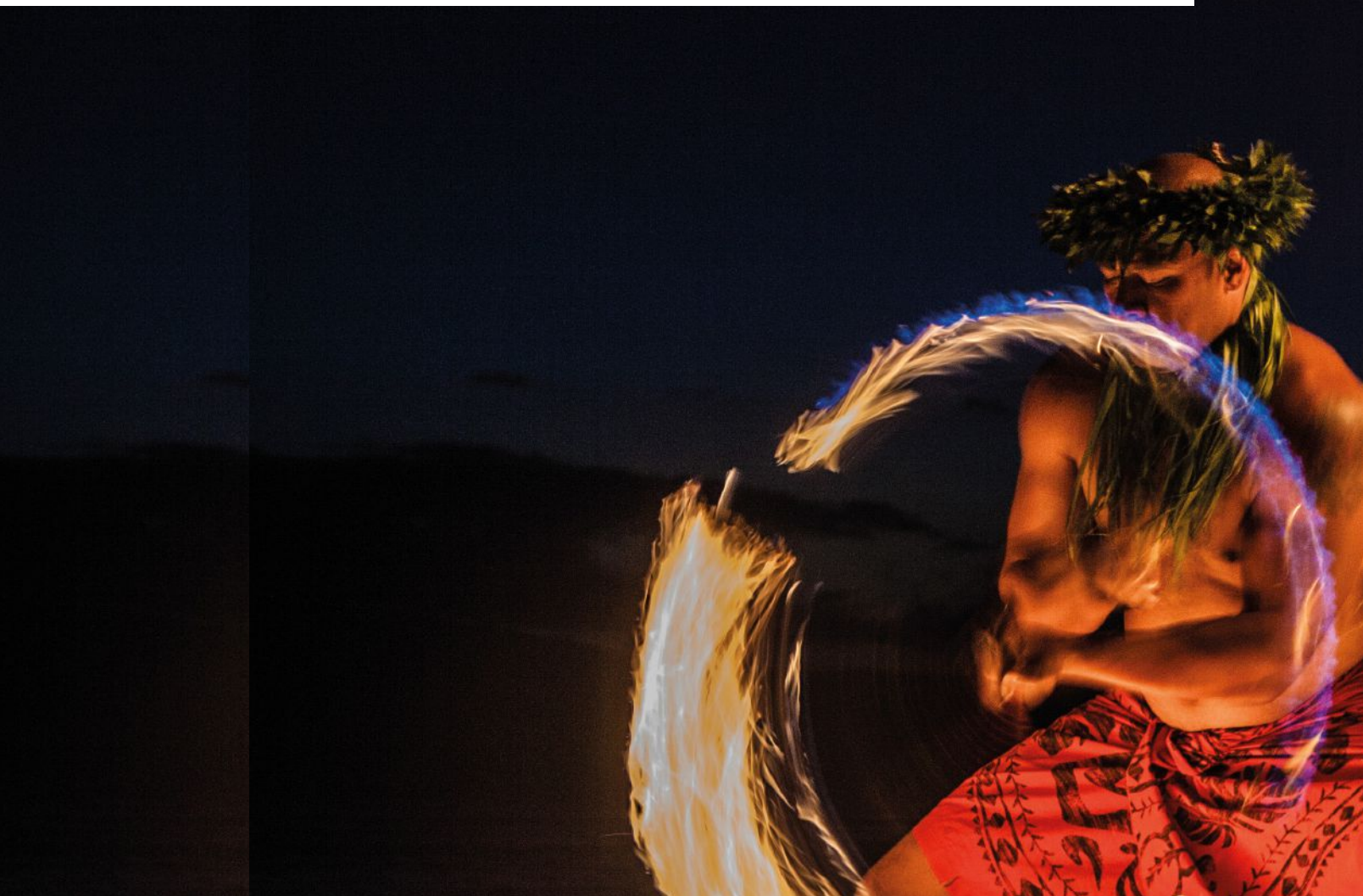
"The Big Island" offers plenty of attractions from Punalu'u Black Sand Beach to the observatory on the peak of Mauna Kea. Other choices include Rainbow Falls, Liliuokalani Japanese Gardens and the active Kilauea caldera.

### HONOLULU, HAWAII

Honolulu's glittering skyline stretches over iconic Waikiki Beach, bustling with energy, shops, restaurants, and modern fun. Just outside of downtown, Diamond Head, palaces, gardens and Pearl Harbor pay tribute to the past.

### NAWILIWILI, KAUAI, HAWAII

Natural splendors abound on Kauai, in addition to the many beaches, including Waimea Canyon, the "Grand Canyon of the Pacific," the dramatic fluted cliffs of the NaPali Coast or the Kilauea Point Lighthouse, standing proud on the northernmost point in the Hawai'ian Islands.





HAWAII



AUCKLAND, NEW ZEALAND



### TABUAERAN (FANNING ISLAND), KIRIBATI

Halfway between Hawaii and Tahiti, this tiny atoll is named “Footprint of the Gods” and is a paradise for snorkeling, diving, and kayaking. A charming straw market features local handcrafts perfect for souvenirs.

### NUKU’ALOFA, TONGATAPU, TONGA

Traditional culture comes alive in this capital region for the Tonga island chain with museums, artisan workshops and the nearby village of Mu’a where the impressive stone tombs honor Tongan kings of the past.

### AUCKLAND, NEW ZEALAND

Auckland has harbors on two sides. Urban central Auckland covers a narrow isthmus between the Manukau Harbor on the Tasman Sea and the Waitemata Harbor on the Pacific Ocean.



CAIRNS, AUSTRALIA



### SYDNEY, AUSTRALIA

Beyond the iconic Opera House, Sydney is a fascinating mix of colonial charm and modern-day adventure. Don't miss snorkeling Gordon's Bay, climbing Harbour Bridge, the Taronga Zoo, and aboriginal art at The National Park.

### CAIRNS, AUSTRALIA

A sophisticated city flanked by primeval forests and broad golden beaches, Cairns is the gateway to the natural splendors of the Great Barrier Reef, the Kuranda Scenic Railway and the Daintree Rainforest, a UNESCO World Heritage Site.

#### **Optional Seabourn Journeys:**

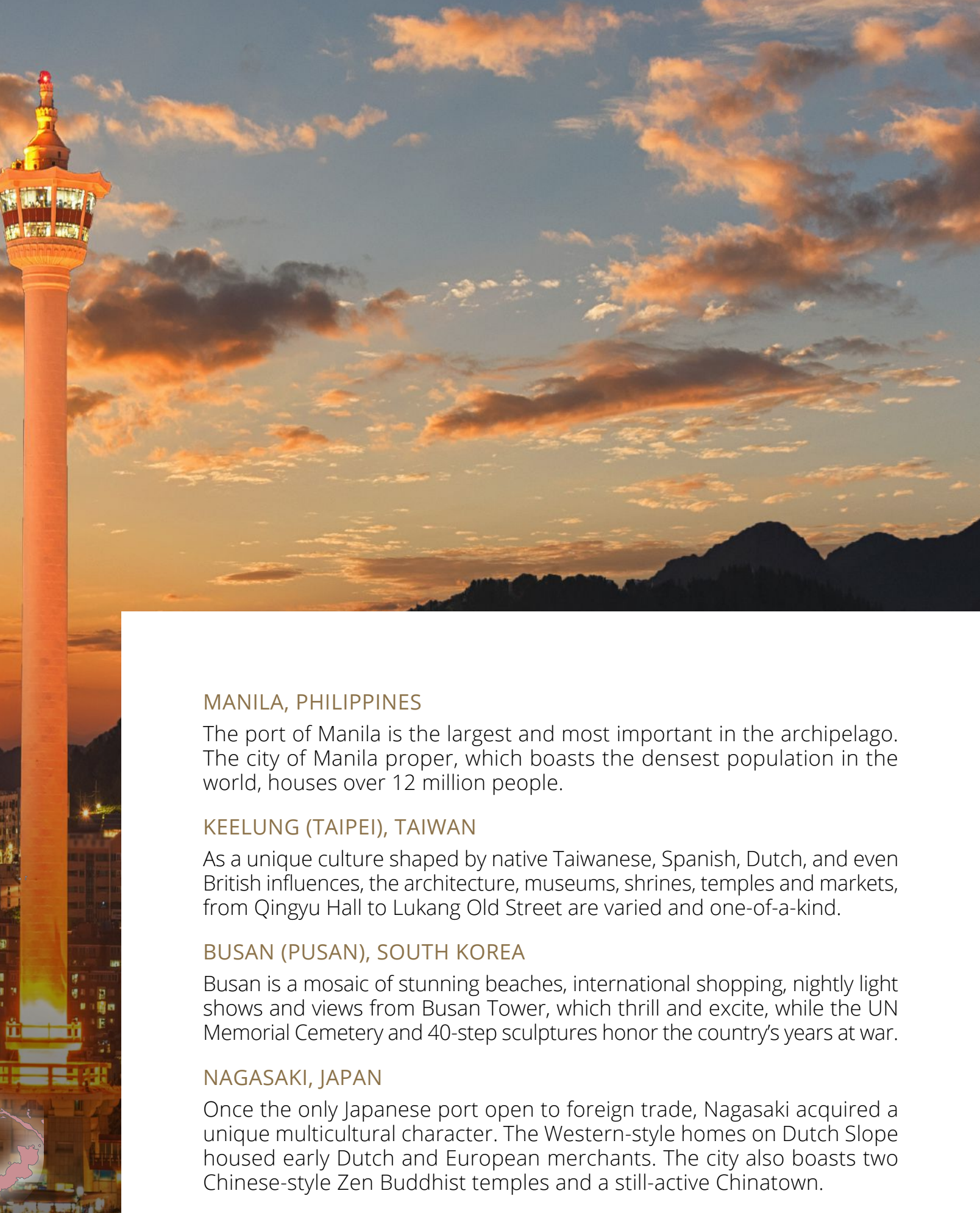
- Outback Adventure: Pre- or Post-Voyage Journey, 6 Days

### DARWIN, AUSTRALIA

Despite its small size, Darwin is a modern, multi-cultural city, and its proximity to Asia makes it ideal for travel. Named after the famous scientist, Charles Darwin, it has a beautiful coastline, as well as numerous parks and gardens, making the city a top spot for outdoor activities.



BUSAN, SOUTH KOREA



### MANILA, PHILIPPINES

The port of Manila is the largest and most important in the archipelago. The city of Manila proper, which boasts the densest population in the world, houses over 12 million people.

### KEELUNG (TAIPEI), TAIWAN

As a unique culture shaped by native Taiwanese, Spanish, Dutch, and even British influences, the architecture, museums, shrines, temples and markets, from Qingyu Hall to Lukang Old Street are varied and one-of-a-kind.

### BUSAN (PUSAN), SOUTH KOREA

Busan is a mosaic of stunning beaches, international shopping, nightly light shows and views from Busan Tower, which thrill and excite, while the UN Memorial Cemetery and 40-step sculptures honor the country's years at war.

### NAGASAKI, JAPAN

Once the only Japanese port open to foreign trade, Nagasaki acquired a unique multicultural character. The Western-style homes on Dutch Slope housed early Dutch and European merchants. The city also boasts two Chinese-style Zen Buddhist temples and a still-active Chinatown.

## SHANGHAI, CHINA

“Paris of China” and “Pearl of the Orient,” the vibrant city of Shanghai is a shining symbol of the economic emergence of the world’s largest nation. A comfortable jumble of old and new.

## HONG KONG, CHINA

One of the most exotic and exciting cities in the world, Hong Kong is loved by both tourists and its citizens for its scenic beauty, fabulous shopping and memorable dining.

## HALONG BAY, VIETNAM

Scattered among picturesque karstic islands, communities of fishing families live on sampans, periodically going into towns such as Haiphong to sell their catch and buy supplies.

## HO CHI MINH CITY, VIETNAM

Ho Chi Minh City covers an area of more than 800 square miles. Its land is overwhelmingly rural, dotted with villages and clusters of houses set amidst rice paddies.



HALONG BAY, VIETNAM





BANGKOK, THAILAND



#### KO KOOD, THAILAND≈

On an unspoiled tropical island, paradise takes on new meaning at Seabourn's signature *Caviar in the Surf*® beach barbecue party. Beautiful waters are perfect for watersports and a sumptuous feast prepared by your peerless Seabourn culinary staff.

#### LAEM CHABANG (BANGKOK), THAILAND

Bangkok is a city of endless fascination. It is an exhilarating mix of chaos and refinement. There is a wealth of history and culture to be discovered here: palaces, temples, markets, and exquisite classical Thai dance performances.

#### SINGAPORE

With ultra-modern skyscrapers and Chinese, Indian and Malay influences, Singapore is rich in contrast and color, with a lovely blend of culture, cuisine, arts and architecture.

#### PHUKET, THAILAND

Blessed with stunning white-sand beaches, sapphire seas, exotic marine life, and lushly forested hillsides, Phuket island is one of southeast Asia's most popular destinations.

≈Marina Days and *Caviar in the Surf*® are weather and conditions permitting.

### COLOMBO, SRI LANKA

Sri Lanka is a land of jungles inhabited by leopards and elephants, wondrous ruins of the great civilizations of ages past and a modern city, Colombo, where Western technology is superimposed on the passion of a traditional Asian metropolis.

### MALÉ, MALDIVES

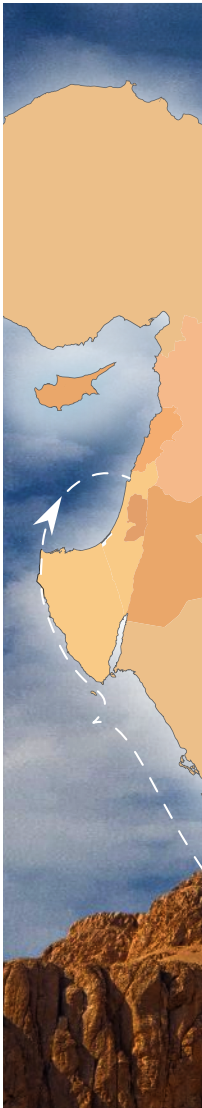
A garland of 2,000 coral atolls floating in the Indian Ocean, the Maldives are the vision of a castaway paradise, surrounded by reefs. Malé has been a way-station for the far-ranging Indian Ocean dhow trade for centuries, witness the shards of Ming pottery studded into Malé's walls.

### SAFAGA (LUXOR), EGYPT

Safaga is the gateway to some of Egypt's most memorable destinations. The pharaoh's tombs in the Valley of the Kings and the colossal temples of Luxor and Karnak capture the imagination with splendors that have survived the centuries.

### HAIFA (TEL AVIV), ISRAEL

Situated on the slopes of Mount Carmel, Haifa is Israel's primary port. Haifa appears in the 3rd century A.D. in Talmudic literature. Today, this bustling city possesses the nation's largest industries, several important museums and the respected Haifa Technical Institute.





THE TEMPLE OF HATSHEPSUT, EGYPT





## FEATURED EXPERIENCE

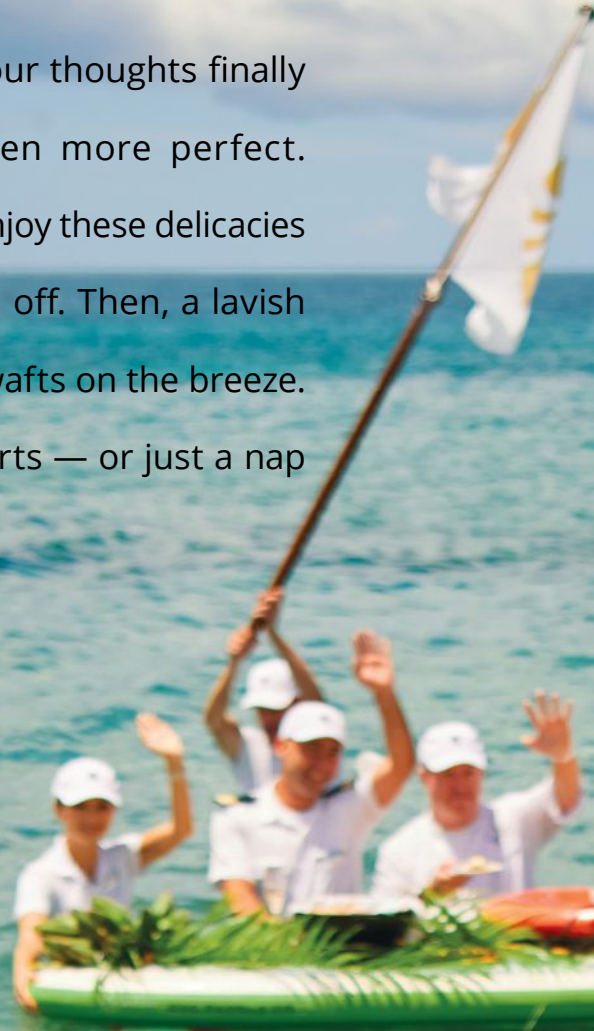
# MARINA DAY

Enjoy a fun-filled beach day with unlimited access to the watersports of your choosing including kayaks, pedal boats, banana boats, paddleboards, waterskis and more, some launching directly from the ship's unique retractable marina platform. Spend the day being as adventurous or relaxed as you feel and let us take care of your every need, either way.

FEATURED EXPERIENCE

## CAVIAR IN THE SURF®

In Carambola Beach, as you float on the water, your thoughts finally weightless, your team makes the moment even more perfect. Champagne and caviar simply arrive, and you can enjoy these delicacies right there in the water — no need to even towel off. Then, a lavish grilled barbecue lunch is prepared for you. Music wafts on the breeze. When you're ready, enjoy your choice of watersports — or just a nap on the warm, white sandy beach.







# 2024 FULL WORLD VOYAGE AMENITIES

## ALL FULL WORLD VOYAGE GUESTS RECEIVE:

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- Three Exclusive World Voyage events
- Exclusive World Voyage President's Event
- Special World Voyage pillow gifts

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- Penthouse & Premium Suites: \$6,000USD Shipboard Credit per Suite (\$3,000USD Shipboard Credit per person)
- Visa Package •
- Unlimited laundry, dry cleaning and pressing on board
- 50% Reduced Deposit^
- 3% Early Bonus Savings (pay-in-full discount)

# WORLD VOYAGE SEGMENT AMENITIES

## BOOK BY MAY 31, 2023 TO RECEIVE:

- 50% Reduced Deposit^
- 3% Early Bonus Savings (pay-in-full discount)
- **30-49 days:** Ocean View & Veranda Suites: \$1,000USD Shipboard Credit per Suite (\$500USD Shipboard Credit per person)
- **50-69 days:** Ocean View & Veranda Suites: \$2,000USD Shipboard Credit per Suite (\$1,000USD Shipboard Credit per person)
- **70+ days:** Ocean View & Veranda Suites: \$3,000USD Shipboard Credit per Suite (\$1,500USD Shipboard Credit per person)
- **30-49 days:** Penthouse & Premium Suites: \$1,500USD Shipboard Credit per Suite (\$750USD Shipboard Credit per person)
- **50-69 days:** Penthouse & Premium Suites: \$3,000USD Shipboard Credit per Suite (\$1,500USD Shipboard Credit per person)
- **70+ days:** Penthouse & Premium Suites: \$4,500USD Shipboard Credit per Suite (\$2,250USD Shipboard Credit per person)

•For USD and CAD markets. | ^For USD, CAD and AUD markets.  
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